

### MCEN 6228 Multiphase Flows



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Fall 2010





- Class: Tue, Th, 11:00am 12:15pm
- Office hours: Walk-in or by appointment
- Books:
  - C. Crowe, M. Sommerfeld, Y. Tsuji: Multiphase Flows with Droplets and Particles
  - Multiphase Flow Handbook, C. T. Crowe
  - W. A. Sirignano: Fluid Dynamics and Transport of Droplets and Sprays
  - Atomization and Sprays, A. H. Lefebvre





- Homework: No homework
- Mid term quiz: No midterm
- Final exam: No final





- Choose topic by end of next week
  - 2-page proposal due 09/02/2010 in class
- Prepare progress report (seminar and write-up) that summarizes the topic and which can be used by other students
  - 10 minutes presentations given on Oct. 12 14
  - 5-page write-up
- Final report (seminar and write-up) during the last two weeks of class
  - 15 minutes presentations given on Nov. 30 Dec. 9
  - 10-page write-up
- Presentations graded by your peers





#### **Investigate a Variety of Complex Multiphase Flows**

- Focus on global flow properties
- Provide theoretical framework
- Discuss state of the art modeling strategies
  - Sometimes theoretical
  - More often computational models

#### **Pre-reqs**

- Navier-Stokes, anyone?
- In general, mass, momentum, energy conservation
- Better not be afraid of pdes
- Some familiarity with numerical methods

**Course Topic** 

#### Variety of Multi-Phase Flows

- Spray combustion
- Bubbles
- Splashing water
- Ocean, breaking waves
- Solid particles
- Inkjet printer



wave breaking



truck tire splash



LOX+GH2 cold jet (Mayer et al. 01)

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### **Some Applications**

- Combustion of liquid fuels
  - Aircraft engines
  - Diesel engines
  - Fluidized bed coal combustion
- Interfacial flows
- Particle laden flows
- Condensation and evaporation in clouds
- Bubble columns



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**Diesel** injection

Momentum/energy/mass exchange of ulletdifferent phases

- Instabilities

Primary breakup

- Secondary breakup
  - Droplets into smaller droplets
- Evaporation, condensation
- Coalescence or particle interactions











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- Breakup of a liquid jet
- Liquid core into large drops
- Large drops into small drops
- Or direct disintegration









Example





Herrmann et al. 2006

### **Multi-Phase Flow: Classification**



## **Multi-Phase Flow: Classification**

- Multiphase flows with assumed phase-interface topology
  - Particle-laden flows, sprays
  - Dispersed or dense?
  - Lagrangian or Eulerian description?
  - Heat and mass transfer?



- Gas-liquid flows
- Various models
- Heat and mass transfer



### Gas turbine engine



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- Example of gas turbine combustion chamber
  - Involves a range of multiphase flows



### Gas turbine engine



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- Example of gas turbine combustion chamber
  - Involves a range of multiphase flows
    - Fuel injection, primary atomization
    - Secondary atomization
    - Droplet coalescence
    - Turbulent spray dispersion
    - Spray-wall interactions
    - Spray evaporation
    - Spray combustion
    - Others...



### **Dispersed two-phase flows**



#### **Definition of Number Density**

- Consider gas-phase density
- Define local gas density as

$$\rho = \lim_{\delta V \to \varepsilon^3} \frac{\delta m}{\delta V}$$

• Mean free path: ~ 100 nm

$$\ge \epsilon >> 100 \text{ nm}$$
 for statistical average



### **Number Density**

• Number density

$$n = \lim_{\delta V \to \delta V^o} \frac{\delta N}{\delta V} \qquad \left[ \frac{\# \text{particles}}{\text{volume}} \right]$$



- Implications
  - 1. Averaging volume has to be much larger than droplet spacing
  - 2. Evaporating droplets
    - Not all particles are same size





Volume fraction



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Look at particle volume per unit volume

Can define interparticle spacing

For a cubic arrangement

$$L/d_p = \left(\frac{\pi}{6\alpha_p}\right)^{1/3}$$



PSDF: Probability Density Function of particle diameter for ensemble of particles

#### **Discrete Form**

- Discrete PSDF:  $\tilde{f}_n(D_i)$
- Normalization:

$$\sum_i \widetilde{f}_n(D_i) = 1$$

- Note:
  - PSDF sometimes not normalized, then

$$\sum_i ilde{g}_n(D_i) = n$$





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#### **Particle Size Distribution Function**

• Mean

$$\overline{D}_n = \sum_i D_i \tilde{f}_n(D_i)$$

• Variance

$$\sigma_n^2 = \sum_i (D_i - \overline{D}_n)^2 \tilde{f}_n(D_i)$$

Cumulative Distribution
 Function

$$\tilde{F}_n(D_k) = \sum_{i=1}^k \tilde{f}_n(D_i)$$



#### **Continuous Form**

- Continuous PSDF:  $f_n(D)$
- Normalization:

 $\int\limits_{0}^{\infty} f_n(D) dD = 1$ 

 Straightforward definitions of moments and CDF



### **Characteristic Diameters**



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- Other possible definitions of characteristic diameters
- Example  $\int_{0}^{D_{M}} f_{n}(D)dD = 0.5$ - Median  $\int_{0}^{D} f_{n}(D)dD = 0.5$ - Ratio of moments  $D_{mk} = \left( \frac{\int_{0}^{\infty} D^{m} f_{n}(D)dD}{\int_{0}^{\infty} D^{k} f_{n}(D)dD} \right)^{1/(m-k)}$ 
  - Special form: Sauter Mean Diameter (SMD)
    - Corresponds to total volume over total surface

$$D_{32}=\left(egin{array}{c} \displaystyle\int\limits_{0}^{\infty}D^{3}f_{n}(D)dD\ \displaystylerac{0}{\displaystyle\int\limits_{0}^{\infty}D^{2}f_{n}(D)dD}\ \displaystyle\int\limits_{0}^{\infty}D^{2}f_{n}(D)dD \end{array}
ight)$$

### **Frequently Used PSDFs**





Log normal

$$f(D) = rac{1}{D\sqrt{2\pi}\sigma_0} \exp\left(-rac{1}{2}\left(rac{\ln D - \ln D_{nM}}{\sigma_0}
ight)^2
ight)$$

•  $\sigma_0$  is variance of log of *D* 



### **Frequently Used PSDFs**



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- Rosin-Rammler Distribution
  - Often used to describe droplet sizes in sprays
  - Defined by mass density function with empirical constants  $\delta$  and *n*

$$F_m(D) = 1 - \exp\left[-\left(rac{D}{\delta}
ight)^n
ight]$$



### **Dispersed Phase Flows**



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#### **Volume Fraction**

• Dispersed phase volume fraction

$$lpha_d = \lim_{\delta V o \delta V^o} rac{\delta V_d}{\delta V}$$

• Continuous phase volume fraction, aka void fraction

$$lpha_c = \lim_{\delta V o \delta V^o} rac{\delta V_c}{\delta V} = 1 - lpha_d$$

δV<sup>o</sup> has to be large enough to ensure converged statistics

Particle Spacing L

#### When can particle/particle interactions be neglected?

- PPI negligible if L/D > 10
- **Dispersed** phase  $\alpha_d = \frac{\pi D^3}{6L^3}$

- Two particles with distance L
- PPI negligible if  $\alpha_{d} < 5 \cdot 10^{-4}$
- Seems awfully small!
- How much is this in particle mass ratio?



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### Particle Spacing L

• Particle mass ratio

$$C = \frac{m_d}{\rho_c (L^3 - \pi/6D^3)} = \frac{\pi}{6} \frac{\rho_d/\rho_c}{(L/D)^3 - \pi/6}$$

• From L/D = 10 follows for water droplets in air

 $C\approx 0.5$ 



### Classification



- One-way coupling
  - Gas affects particles through drag, evaporation
- Two-way coupling
  - Gas affects particles through drag, evaporation
  - Particles affect gas through drag, evaporation
- Four-way coupling
  - Gas affects particles through drag, evaporation
  - Particles affect gas through drag, evaporation
  - Particles affect each other through collisions, coalescence

Particle Spacing L



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How large does  $\delta V^{\circ}$  have to be, if N particles are required for a statistical ensemble?

• Dispersed phase

$$\delta V^o = N \cdot L^3 = N \left(\frac{L}{D}\right)^3 D^3$$

• For 10  $\mu$ m particles, *L/D* = 10, and the requirement to have 1000 particles in ensemble follows

$$\delta V^o = 1 \,\mathrm{mm}^3$$

• For 0.1 mm particles

$$\delta V^o = 1\,{\rm cm}^3$$





#### **Particle Response Time**

• Particle equation of motion

$$mrac{doldsymbol{v}}{dt}=oldsymbol{F}$$

• Drag force

$$oldsymbol{F} = c_D rac{
ho_c}{2} rac{\pi D^2}{4} |oldsymbol{u} - oldsymbol{v}| (oldsymbol{u} - oldsymbol{v})$$

• gives

$$mrac{doldsymbol{v}}{dt}=c_Drac{
ho_c}{2}rac{\pi D^2}{4}|oldsymbol{u}-oldsymbol{v}|(oldsymbol{u}-oldsymbol{v})$$



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Introducing the Reynolds number as

• gives 
$$\operatorname{Re}_{\mathrm{rel}} = rac{
ho_c D |oldsymbol{u} - oldsymbol{v}|}{\mu_c}$$

$$\frac{d\boldsymbol{v}}{dt} = \frac{18}{24} \frac{c_D \operatorname{Re}_{\operatorname{rel}} \mu_c}{D^2 \rho_d} (\boldsymbol{u} - \boldsymbol{v})$$



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#### Drag coefficient of a sphere





Small Reynolds number: Stokes flow

$$c_D = rac{24}{\mathrm{Re}_{\mathrm{rel}}}$$

Leads to

$$rac{doldsymbol{v}}{dt} = rac{1}{ au_v}(oldsymbol{u}-oldsymbol{v})$$

• With

$$\tau_v = \frac{D^2 \rho_d}{18 \mu_c} = \frac{D^2}{18 \nu_c} \frac{\rho_d}{\rho_c}$$

-  $\tau_{v}$  is characteristic time to reach equilibrium of velocities



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**Particle Response Time** 

• For water in air and D = 0.1mm

 $\tau_v \approx 50 \,\mathrm{ms}$ 



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- Large Reynolds number:  $c_D \approx 0.5$
- Leads to

$$rac{doldsymbol{v}}{dt}=rac{1}{ au_{vl}}(oldsymbol{u}-oldsymbol{v})$$

• With

$$au_{vl} = rac{8}{3} rac{D}{|oldsymbol{u}-oldsymbol{v}|} rac{
ho_d}{
ho_c}$$

 For water in air, D = 1mm, v<sub>rel</sub> = 10m/s, which results in Re = 1000

$$au_{vl}=0.3\,\mathrm{s}$$



#### **Particle Response Time**

- Velocity or momentum difference can be neglected if the shortest flow time scale is much larger than particle response time
  - $\tau_F \gg \tau_v$
- Example: LES
  - For  $\Delta$  = 1mm, U = 100m/s follows

 $D \approx 1.4 \,\mu\mathrm{m}$ 

- For this case, relative velocity can be neglected for particles smaller than D =  $1\mu m$ 



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#### **Stokes Number**

• Stokes number describes ratio of particle time scale to flow time scale

$$\mathrm{St} = rac{ au_v}{ au_F}$$

• Effect illustrated by constant time lag solution



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#### **Constant Time Lag Solution**

$$\frac{v}{u} = \frac{1}{1 + \mathrm{St}}$$

- St = 0 (very small particles): v = u
- St ->  $\infty$  (very large particles): v = 0
- St  $\approx$  1: strong interaction of u and v



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#### **Effect of Stokes Number**





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#### **Thermal Response Time**

• Heat flux

$$\dot{q}^{\prime\prime} = \lambda_c \left. \frac{dT_G}{dr} \right|_{
m surface} = k(T_\infty - T_d)$$

• Define non-dimensional heat transfer coefficient k

$$\mathrm{Nu} = rac{kD}{\lambda_c}$$

Conductive heat transfer

$$\dot{Q} = \dot{q}'' \pi D^2 = \mathrm{Nu} \pi D \lambda_c (T_{\infty} - T_d)$$



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Droplet energy equation

$$mc_{pd}\frac{dT_d}{dt}=\dot{Q}$$

• gives

$$\frac{dT_d}{dt} = \frac{6\mathrm{Nu}\lambda_{\mathrm{c}}}{\rho_d D^2 c_{pd}} (T_{\infty} - T_d)$$



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• Small Reynolds number: Nu = 2 gives

$$\tau_T = \frac{\rho_d c_{pd} D^2}{12\lambda_c}$$

• With Prandtl number defined as

$$\mathrm{Pr} = rac{\mu_c c_{pc}}{\lambda_c}$$

• Time scale ratio

$$rac{ au_v}{ au_T} = rac{2}{3} rac{1}{\Pr} rac{c_{pc}}{c_{pd}}$$

Conclusion: Thermal equilibrium typically slower than velocity

### **Collision Time Scale**



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 Other way of characterizing dense dispersed two-phase flow

$$\begin{aligned} \tau_v/\tau_c < 1 & \text{dilute} \\ \tau_v/\tau_c > 1 & \text{dense} \end{aligned}$$

Collision timescale

$$\tau_c = \frac{1}{n\pi D^2 v_r}$$

• How should we define the relative velocity?



## **Governing Equations**



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- 1. Flow equations locally considering ensembles of particles (Eulerian representation)
- 2. Flow equation describing flow locally around a single particle and inside droplets (DNS)
- 3. Lagrangian particle equations (Lagrangian tracking)





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#### Lagrangian description of single particle or droplet

Position

$$rac{dm{x}}{dt} = m{v}$$

• Momentum

$$rac{doldsymbol{v}}{dt}=rac{f_1}{ au_v}(oldsymbol{u}-oldsymbol{v})+oldsymbol{g}$$

•  $f_1$  is factor describing departure from Stokes flow and Stefan flow (blowing effect)



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• Energy

$$c_{pd}mrac{dT_d}{dt}=\dot{Q}+(h_c-h_d)\dot{m}$$

$$\frac{dT_d}{dt} = \frac{f_2 \text{Nu}}{3\tau_v \text{Pr}} \frac{c_{pc}}{c_{pd}} (T_\infty - T_d) + \frac{L_v}{c_{pd}} \frac{\dot{m}}{m}$$

- *f*<sub>2</sub> is factor correcting for evaporation effect on heat transfer (Stefan flow)
- Nu here is the corrected value considering convection



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Mass

$$rac{dm}{dt} = 
ho_d \dot{r} \pi D^2 = -k_m \pi D^2 H_m$$

- $H_m$  is driving potential for mass transfer (like  $\Delta T$  for energy) -  $k_m$  is mass transport coefficient
- With Sherwood and Schmidt numbers defined as

$$\mathrm{Sh} = rac{k_m D}{
ho_c D_{cv}} \quad ext{ and } \quad \mathrm{Sc} = rac{\mu_c}{
ho_c D_{cv}}$$

Follows

$$rac{dm}{dt} = -rac{\mathrm{Sh}}{3\mathrm{Sc}}rac{m}{ au_v}H_M$$



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- Which drop has a higher dm/dt, large or small?  $\frac{dm}{dt} = -\mathrm{Sh}\rho_c D_{cv}\pi DH_M$
- Which has higher *dm/dt*, one large drop or two smaller drops with each half the mass of the large drop?
  - Small droplets

$$\begin{aligned} \frac{dm}{dt} &= -2\mathrm{Sh}\rho_c D_{cv}\pi \frac{D_{1/2}}{D}DH_M\\ \frac{D_{1/2}}{D} &= \left(\frac{m/2}{m}\right)^{1/3} = \frac{1}{2^{1/3}}\\ \frac{dm}{dt} &= -2^{2/3}\mathrm{Sh}\rho_c D_{cv}\pi DH_M \end{aligned}$$

### Thermodynamics of Phase Change



Phase Diagrams: p, v, T Surface



### Thermodynamics of Phase Change



#### **Phase Diagrams: Saturation Curve**



### Thermodynamics of Phase Change



#### Vapor Mole Fraction at the Droplet Surface

Clapeyron equation

$$\frac{dp}{dT} = \frac{h_{fg}}{Tv_{fg}}$$

- Clausius-Clapeyron equation
  - Assumptions are
    - Equilibrium conditions
    - Ideal gas for vapor state
    - *v<sub>l</sub>* << *v<sub>g</sub>*
    - Small changes in L compared with reference state

$$X_v = rac{p_{ ext{atm}}}{p_G} \exp\left[rac{LW_G}{\mathcal{R}}\left(rac{1}{T_{b, ext{atm}}} - rac{1}{T}
ight)
ight]$$



### **Energy and Mass Transfer**

#### **Levels of Approximation**

- Isolated droplets or droplet cloud
- Constant or time varying droplet temperature
- Constant or spatially varying droplet temperature
- Quiescent surrounding gas or convective flow
- Gas phase in steady state or time varying
- Influence of Stefan flow
- Phase equilibrium at the droplet surface



#### Simplest Model: *D*<sup>2</sup> Law for Evaporating Droplet

• Droplet mass change

$$rac{dm}{dt} = -\mathrm{Sh}
ho_c D_{cv}\pi DH_M$$
 $Drac{dD}{dt} = -rac{2\mathrm{Sh}
ho_c D_{cv}H_M}{
ho_d}$ 

Assume RHS constant leads to

$$D^2 = D_0^2 - \lambda t$$
 with  $\lambda = \frac{4 \mathrm{Sh} \rho_c D_{cv} H_M}{\rho_d}$ 



# Spherically Symmetric Droplet Heating and Vaporization

- Assume steady gas-phase
- One-step global reaction
  - v F + O -> (v +1) P
  - Reaction rate:  $\omega$



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#### **Gas-Phase Governing Equations**

• Continuity

$$egin{aligned} rac{\partial}{\partial r}\left(
ho Ur^2
ight) &= 0 \ 
ho Ur^2 &= rac{\dot{m}}{4\pi} \end{aligned}$$

• Energy

$$\frac{\partial}{\partial r} \left( \rho U r^2 h \right) - \frac{\partial}{\partial r} \left( r^2 \rho D_c \frac{\partial T}{\partial r} \right) = -\rho r^2 Q \dot{\omega}$$



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#### **Gas-Phase Governing Equations**

• Fuel

$$L(Y_F) = rac{\partial}{\partial r} \left( 
ho U r^2 Y_F 
ight) - rac{\partial}{\partial r} \left( r^2 
ho D_c rac{\partial Y_F}{\partial r} 
ight) = 
ho r^2 \dot{\omega}$$

• Other species

$$L(Y_O) = \rho r^2 \frac{\dot{\omega}}{\nu}$$



#### **Energy and Mass Transfer**

#### **Boundary Conditions**

- At r ->  $\infty$ :  $Y_{i}$ ,  $T = Y_{i,\infty}$ ,  $T_{\infty}$
- At r = R:
  - Continuous temperature:  $T_s = T_{l,s}$
  - $-X_F$  from Clausius-Clapeyron equation

$$Y_i = rac{X_i W_i}{W} \quad ext{with} \quad W = \sum_j X_j W_j$$

Mass and energy balances from integration of species transport equations across interface



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#### Flux Conditions

• Fuel

$$\left.rac{\dot{m}}{4\pi}Y_{F,s}-R^2
ho D_c\left.rac{\partial Y_F}{\partial r}
ight|_s=rac{\dot{m}}{4\pi}$$

• Other species

$$\frac{\dot{m}}{4\pi}Y_{i,s} - R^2\rho D_c \left.\frac{\partial Y_i}{\partial r}\right|_s = 0$$

• Energy

$$\left.R^2\lambda \left.\frac{\partial T}{\partial r}\right|_s = \frac{\dot{m}}{4\pi}L + \frac{\dot{Q}_l}{4\pi} = \frac{\dot{m}}{4\pi}L_{\rm eff}$$



#### Discussion

- Three differential equation requiring six boundary conditions
- Eight boundary conditions
  - Eigenvalue problem
- Two eigenvalues:  $\dot{m}$  and  $\dot{Q}_l$
- Gas-phase problem can be solved if  $T_{l,s}$  is known in interface condition for temperature

Requires analysis of liquid phase



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#### **Gas-Phase Solution**

• Assuming Le = 1, define coupling function

$$eta = Y_{
m O} - Y_{
m F}/
u$$

or

$$\beta = Y_{\rm O} - \frac{h}{Q\nu}$$

gives

$$L(\beta) = 0$$



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- Interface flux condition
- Add

$$\left. rac{\dot{m}}{4\pi} Y_{O,s} - R^2 
ho D_c \left. rac{\partial Y_O}{\partial r} 
ight|_s = 0$$

and

$$\left.R^2\rho D_c \left.\frac{\partial T/Q\nu}{\partial r}\right|_s = \frac{\dot{m}}{4\pi}\frac{L_{\rm eff}}{Q\nu}$$

gives

$$\left.R^2\rho D_c \left.\frac{\partial\beta}{\partial r}\right|_s = \frac{\dot{m}}{4\pi}\left(Y_{O,s} + \frac{L_{\rm eff}}{Q\nu}\right)$$





• Integration of  $\beta$ -equation yields

$$\frac{\dot{m}}{4\pi}\left(\beta+\frac{L_{\rm eff}-h_s}{Q\nu}\right)-\rho D_c r^2 \frac{\partial\beta}{\partial r}=0$$

• Second integration assuming  $\rho D_c$  = const gives

$$\dot{m} = 2\pi D\rho D_c \ln \frac{\left(\beta + \frac{L_{\rm eff} - h_s}{Q\nu}\right)_{\infty}}{\left(\beta + \frac{L_{\rm eff} - h_s}{Q\nu}\right)_s}$$



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Mass flux solution

$$\dot{m} = 2\pi D 
ho D_c \ln(1+B)$$

with Spalding transfer number

$$B = \frac{Q\nu(Y_{O,\infty} - Y_{O,s}) + h_{\infty} - h_s}{Q\nu Y_{O,s} + L_{\text{eff}}}$$

• For fast chemistry

$$B = \frac{Q\nu Y_{O,\infty} + h_{\infty} - h_s}{L_{\text{eff}}}$$



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Similar derivation for β
 leading to

$$eta = Y_{
m O} - Y_{
m F}/
u$$

$$B = \frac{\nu(Y_{O,\infty} - Y_{O,s}) + Y_{F,s} - Y_{F,\infty}}{1 - Y_{F,s} + \nu Y_{O,s}}$$

• Fast chemistry

$$B = \frac{\nu Y_{O,\infty} + Y_{F,s}}{1 - Y_{F,s}}$$



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#### **Evaluate Nu number**

• Heat flux

$$\dot{q}'' = \lambda \left. \frac{\partial T}{\partial r} \right|_s = k(T_{\text{stoich}} - T_s)$$

• Stoichiometric temperature

$$T_{
m stoich} - T_{\infty} = rac{Q 
u}{c_p} Y_{O,\infty}$$

• Definition of Nu number

$$\mathrm{Nu} = \frac{D \; \partial T / \partial r|_s}{T_\infty - T_s + \frac{Q\nu}{c_p} Y_{O,\infty}}$$



#### **Evaluate Nu number**

• Insert  $\frac{\partial T}{\partial r}_{s}$  from interface flux condition and replace  $L_{\text{eff}}$  with expression for *B* gives

$$\mathrm{Nu} = 2\frac{\ln(1+B)}{B}$$

- Same expression for Sherwood number
- Caution: △T in the drop temperature equation has to be the same as in the definition of Nu



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#### **Different Levels of Approximation**

- Constant droplet temperature
  - D<sup>2</sup>-model
- Infinite conductivity model
  - Solve droplet temperature equation

$$\frac{dT_d}{dt} = \frac{f_2 \mathrm{Nu}}{3\tau_v \mathrm{Pr}} \frac{c_{pc}}{c_{pd}} (T_\infty - T_d) + \frac{L_v}{c_{pd}} \frac{\dot{m}}{m}$$

- Liquid phase equation model
  - Solve 1D time-dependent equation for droplet
  - Too expensive



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#### **Non-Zero Reynolds Number**

- Ranz-Marshall correlation (1952)  $\dot{m} = \dot{m}_{ss} \left[ 1 + 0.3 Pr^{1/3} (2 Re^{1/2}) \right]$
- Correction to consider effect of convection



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#### Reviews

- W. A. Sirignano: Fluid Dynamics and Transport of Droplets and Sprays
- R. S. Miller, K. Harstad, J. Bellan, Evaluation of Equilibrium and Non-Equilibrium Evaporation Models for Many-Droplet Gas-Liquid Flow Simulations, Int. J. Multiphase Flows, 24, 1025-1055, 1998



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#### Miller et al.

$$\begin{split} \frac{dm}{dt} &= -\frac{\mathrm{Sh}}{3\mathrm{Sc}} \frac{m}{\tau_v} H_M \\ \frac{dT_d}{dt} &= \frac{f_2 \mathrm{Nu}}{3\tau_v \mathrm{Pr}} \frac{c_{pc}}{c_{pd}} (T_\infty - T_d) + \frac{L_v}{c_{pd}} \frac{\dot{m}}{m} \end{split}$$

Table 1

Expressions for the evaporation correction  $(f_2)$ , internal temperature gradient correction  $(H_{\Delta T})$  and mass transfer potential (H<sub>M</sub>) from various models

Model	Name	$f_2$	$H_{\Delta T}$	H <sub>M</sub>
M1	Classical rapid mixing <sup>†</sup>	1 Fam 7	0	$\ln \left[1 + B_{M,eq}\right]$
M2	Abramzon–Sirignano†	$\frac{-m_{\rm d}}{m_{\rm d} B_{\rm d}'} \left  \frac{3Pr_{\rm G}\tau_{\rm d}}{Nu} \right $	0	$\ln \left[1 + B_{M,eq}\right]$
M3	Mass analogy Ia		0	B <sub>M,eq</sub>
M4	Mass analogy Ib	$(1 + B_{\rm T})^{-1}$	0	$B_{\rm M,eq}$
M5	Mass analogy IIa	1	0	$(Y_{s,eq} - Y_G)$
M6	Mass analogy IIb	$(1 + B_{\rm T})^{-1}$	0	$(Y_{s,eq} - Y_G)$
M7	Langmuir-Knudsen I	G.	028 (A)	$\ln \left[1 + B_{M,neq}\right]$
M8	Langmuir–Knudsen II*	G	$\frac{2\rho}{3Pr_{\rm G}} \left(\frac{\sigma_{\rm I}}{\tau_{\rm d}}\right) \Delta_{\rm s}$	$\ln \left[1 + B_{M,neq}\right]$